

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name											
PO30869	1	VC-COP001	Thyssenkrupp Materials CA Ltd								
			M7075T73B1.250X0 f		1/19/2016	1/13/2016	24.0000	\$17.94	0.0000	0	\$430.61
CAD	No		7075-T73 BAR 1.250" X 2.000" m133981	f	24.0000	PLOU01		\$430.61	0.0000	0	
	2		71401-45		1/19/2016	1/13/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		procurement quality clauses m133981		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											

JC AR 0 7

535

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 972131
Ship Date 13Jan16 at 10:12 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-882683- 1 Your PO # 30869
ALUMINUM PLATE 7075T7351
1.250" THICK X 2.0000" X 144.5000"
CUT FROM PLATE QQ-A-250/12

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
159190B8	491331	4.01 SFT	2	74

TOTAL:	Tags	PCS	LBS
	1	2	74

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW. 80 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
*** TEL. 800-926-2600 ***

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 1 Last

ALUMINIUM - L'ALUMIN - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER: 5400268481-90		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR01024		PRODUCT DESCRIPTION: KaiserSelect Plate
KAISER ORDER NUMBER: 1199686	LINE ITEM: 9	SHIP DATE: 12/17/2015	ALLOY: 7075	CLAD: BARE	TEMPER: T7351
WEIGHT SHIPPED: 7184 LB	QUANTITY: 8 PCS EST.	B/L NUMBER: 2057622	GAUGE: 1.2500 IN	WIDTH: 48.500 IN	LENGTH: 144.500 IN
SHIP TO: COPPER & BRASS SALES THYSSENKRUPP MATERIALS NA 1500 CHEROKEE PARKWAY SUITE 120 ACWORTH, GA 30102 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1952425: LOT 159190B8: 2 pieces
MHU 1956992: LOT 155458B3: 5 pieces
MHU 1957835: LOT 155266B0: 1 piece

DAS
14
9-89

16/01/14

Certified Specifications

AMS 4078/RevJ AMS-QQ-A-250/12/RevA AMS-STD-2154/RevA ASTM B 209/Rev14 ASTM B 594/Rev13 BAC 5439/RevJ BSS 7055/RevB CMMF 025/RevU CSTI 006/RevE DPS 4.713/RevAK EAC MS1011/RevE GAMPs 9101/RevB/AmdSCN1 GSS16100/RevG/Amd1 MMS 159/RevT PPS 20.04/Rev7 PS 21211/RevM

Test Code: 4297

Test Results:

LOT: 155266B0 CAST: 106 DROP: 05 INGOT: 4

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T7351	LT / 02 (Min:Max)	71.2 : 72.2 (491 : 498)	60.4 : 62.1 (416 : 428)	12.7 : 13.3

(ASTM E1004)
(EN 2004-1)

Conductivity %IACS:	40.2 Min	40.6 Max
(MS/M):	23.3 Min	23.5 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.19	1.5	0.04	2.5	0.21	5.7	0.03	0.01	0.01	TOT 0.05

Plant Serial: 4401351

Kaiser Order Number: 1199686

Line Item: 9

Page 1 of 3

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404288153

CstAr

CstOr 272310

Wgt.: 74.062 LB

Date 01/06/2016

Thomas Sanchez

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

LOT: 155458B3 CAST: 895 DROP: 84 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T7351	LT / 02 (Min:Max)	71.0 : 71.3 (490 : 492)	60.8 : 60.8 (419 : 419)	13.1 : 13.2

(ASTM E1004)
(EN 2004-1)

Conductivity %IACS:	39.4 Min	40.5 Max
(MS/M):	22.9 Min	23.5 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.17	1.5	0.04	2.5	0.19	5.6	0.03	0.01	0.01	TOT 0.05

LOT: 159190B8 CAST: 895 DROP: 55 INGOT: 1

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T7351	LT / 02 (Min:Max)	71.5 : 73.1 (493 : 504)	61.2 : 63.2 (422 : 436)	12.9 : 13.4

(ASTM E1004)
(EN 2004-1)

Conductivity %IACS:	39.8 Min	40.7 Max
(MS/M):	23.1 Min	23.6 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.18	1.5	0.04	2.5	0.20	5.7	0.03	0.01	0.02	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	MAX 0.05
	MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	TOT 0.15

Aluminum Remainder

Miscellaneous Notes

Metal represented by this test report was 100% Type I (immersion) ultrasonically tested from one side with 3mm dead zones top and bottom and meets the Class A and Class B requirements of all specifications referenced on this test report. No surface marking of sonic indications is performed.

Plant Serial: 4401351
Kaiser Order Number: 1199686
Line Item: 9

Page 2 of 3

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

CstAr

Wgt.: 74.062 LB

Del.: 2404288153

CstOr 272310

Date 01/06/2016

Thomas Sanchez

KAISER ALUMINUM

FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n719C7/2006. * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway

Plant Serial: 4401351
Kaiser Order Number: 1199686
Line Item: 9

Page 3 of 3

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2404288153

CstAr

CstOr 272310

Wgt.: 74.062 LB

Date 01/06/2016

Thomas Sanchez

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T73
DATE: 16/01/14

PO / BATCH NO.: 30869/133981

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 24'
QUANTITY INSPECTED: 24'
QUANTITY REJECTED: _____

THICKNESS ORDERED: 1.250 X 2.000
THICKNESS RECEIVED: 1.250 X 2.045
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>16/01/14</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30869

Purchase Order Date 1/5/2016

PO Print Date 1/5/2016

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
JAN 05 2016

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T73B1.250X02.000	7075-T73 BAR 1.250" X 2.000"	1/19/2016		24.00	\$24.83	\$596.00
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Yes

1/19/2016

MATERIAL: 7075-T73/T73510T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078

Line Total: \$596.00

2	71401-45	procurement quality clauses	1/19/2016		1.00	\$0.00	\$0.00
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No

1/19/2016

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of materila conformance
A041 quality management system
A042 dart noyification by supplier
A043 retention of quality documents

Sp/6-01-B

Line Total: \$0.00

Note:

1/5/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30869**

Purchase Order Date 1/5/2016

PO Print Date 1/5/2016

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

PO Total:

\$596.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/5/2016